

# Method for Sawing Pieces of Wood

## Abstract

In a method for sawing pieces of wood in a sawing station, the pieces of wood are measured in a measuring station and sequentially transported from the measuring station to a sawing station. The pieces of wood are sawed in the sawing station into at least two sections based on the measured results taken at the measuring station. A second piece of wood that trails immediately a first piece of wood being cut in the sawing station is already transported into the sawing station while the first piece of wood is still being cut. The feeding velocity of the second piece of wood is selected such that the second piece of wood does not contact the first piece of wood within the sawing station.